

GTI Precision Components Facilities List 2011	QTY of	X	Y	Z	B/C	Spindle	HP
	Mach	IN	IN	IN	DEG	RPM	HP
<b>Machining Centers</b>							
DMG HSC 105V - 5-Axis Vertical CNC Machining Center	1	43	31	31	180	28,000	80
DMG DMU 70EVO - 5-Axis Vertical CNC Machining Center	1	29.5	23.4	20.5	180	18,000	35
DMG DMC 835 - 3-Axis Vertical CNC Machining Center	1	32	20	20	-	10,000	25
<b>Turnings Centers</b>							
CTX Beta 1250TC - Twin Spindle Mill/Turn Center w/ 5-Axis Simltaneous Capability	1	8	3.9	49	110/-10	6,000/12,000	50/30
<b>Wire EDM</b>							
Agie Charmilles Cut 200 4-Axis Wire EDM	1	13.8	8.6	8.6	30/-30	-	-
Charmilles Robofil 310 4-Axis Wire EDM	1	20	15	15	30/-30	-	-
<b>Manual Equipment</b>							
Bridgeport Vertical Mill	3	36	12	15	-	3,000	3
Hardinge Lathes	2	6	-	12	-	3,000	3
<b>Grinders</b>							
Okamoto ACC-6.18DX3 Surface Grinder	1	18	6	6	-	3,000	10
Boyar-Schultz	1	18	8	6	-	3,000	8
Coborn Vertical Grinder	1	6	6	-	-	3,000	10
<b>Saws</b>							
W.F. Wells Vertical Cut Off Saw	1	-	-	12	-	200	10
Lincoln Vertical Band Saw	1	-	-	8	-	200	5
<b>Engineering/Manufacturing</b>							
CATIA V5 R19 CAD/CAM software	1	-	-	-	-	-	-
TOPSOLID CAD/CAM software	2	-	-	-	-	-	-
CG Tech Vericut 7.0 Simulation software	1	-	-	-	-	-	-
Esprit wire EDM CAM software	1	-	-	-	-	-	-
Zeiss Calypso CMM Software	1	-	-	-	-	-	-
<b>Welder</b>							
Miller Sycrowave 250 Tig Welder	1	-	-	-	-	-	-
<b>Quality Control</b>							
Zeiss Spectrum CMM w/ articulating, scanning head	1	29	29	20	-	-	-

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